

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1       **Claim 1 (Currently amended):** A punch press comprising:  
2               a plurality of upper metal molds:  
3               a plurality of lower metal molds for machining a workpiece in cooperation with the  
4       upper metal molds, the lower metal molds corresponding to the upper metal molds;  
5               an upper turret for accommodating the plurality of upper metal molds;  
6               a lower turret for accommodating the plurality of lower metal molds;  
7               a motor for rotationally driving each of the upper turret and the lower turret; and  
8               a controller for controlling the motor,  
9               wherein the controller selects one of the plurality of lower metal molds corresponding  
10       to a selected one of the plurality of upper metal molds in accordance with a kind of workpiece,  
11       to perform the machining,  
12               wherein the upper turret is provided with a notch extending through the upper turret used  
13       in exchanging one of the plurality of lower metal molds.

1       **Claim 2 (Original):** The punch press according to claim 1, wherein the plurality of  
2       lower metal molds corresponding to a selected one of the plurality of upper metal molds have  
3       different clearances from each other.

1       **Claim 3 (Original):** The punch press according to claim 1, wherein the motor  
2       comprises a first motor for driving the upper turret and a second motor for driving the lower  
3       turret.

**Claims 4-5 (Canceled)**

1           **Claim 6 (Previously presented):** A method for exchanging a metal mold of a punch  
2           press having an upper turret with a plurality of upper metal molds and a lower turret with a  
3           plurality of lower metal molds, comprising the steps of:  
4                   rotationally positioning the lower turret to place a lower metal mold at an exchanging  
5           position;  
6                   rotationally positioning the upper turret to place a notch of the upper turret above the  
7           lower metal mold;  
8                   removing the lower metal mold from the lower turret upward through the notch of the  
9           upper turret; and  
10                  inserting a required lower metal mold through the notch of the upper turret into the lower  
11           turret.

1           **Claim 7 (New):** The punch press according to claim 1, wherein if the upper turret has  
2           a bore diameter of  $\phi$  10 mm, a bore diameter of the lower turret is selected from a group of  $\phi$   
3           10.3 mm to  $\phi$  11.2 mm.

1           **Claim 8 (New):** A punch press comprising:  
2           a plurality of upper metal molds:  
3           a plurality of lower metal molds for machining a workpiece in cooperation with the  
4           upper metal molds, the lower metal molds corresponding to the upper metal molds;  
5           an upper turret for accommodating the plurality of upper metal molds;  
6           a lower turret for accommodating the plurality of lower metal molds;

7                   a motor for rotationally driving each of the upper turret and the lower turret; and  
8                   a controller for controlling the motor,  
9                   wherein the controller selects one of the plurality of lower metal molds corresponding  
10                  to a selected one of the plurality of upper metal molds in accordance with a kind of workpiece,  
11                  to perform the machining,  
12                  wherein the upper turret is provided with a notch, said notch providing an empty space  
13                  in said upper turret corresponding to a location of at least one lower metal mold.